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D5357-041
Job Sheet 189073



007577

Part No: D5357-041

Job Qty: 2 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 1/25/19

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C IPP REV:A 15.10.28 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.11 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	2 pcs	1/25/19		0.00	2.13	Large Fab - 1		JBL
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
120	QC 9	2 pcs	1/25/19		0.00	0.00	QC 9 - 10		CPL
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	2 pcs	1/25/19		0.00	0.00	QC 5 - 10		CPL
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		

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					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					Small Fab - 1 - B4B	DAS
140 Small Fab - 2 - B4B	2 pcs	1/25/19	0.00	1.05	Small Fab - 2 - B4B	58
					Small Fab - 3 - B4B	9-89
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
150 QC 5	2 pcs	1/25/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	DAS
					QC 5 - 68	FEB 26 2019 68
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
160 Packaging 3-1 - Stock - B4B	2 pcs	1/25/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	9-370 FEB 26 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

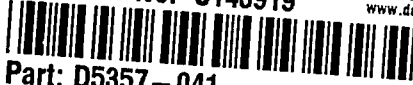
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	2 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21	FEB 26 2019
				QC 21 - SA - 70	
Part Op 110 - (Weld per dwg A/R S.S. rod Batch: _____) Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds) 130 - (QC5- Inspect part completeness to step on W/O) 140 - (Small Fab) 150 - (QC5- Inspect part completeness to step on W/O) 160 - (Identify as per dwg & Stock Location: _____) 170 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4794-3	Stud	4 pcs (2 ea)	110-Large Fab - Welded Assy-1	5059007	
M304TR0.500W.049	304 Round Tube .500 X .049W	4 ft (2 ea)	110-Large Fab - Welded Assy-1	5132773	
AN3C3A	Bolt	4 Ea (2 ea)	140-Small Fab - 2 - B4B	5142490	
AN665-34R	Clevis	4 Ea (2 ea)	140-Small Fab - 2 - B4B	5142067	
D2690-6	Lanyard	4 Ea (2 ea)	140-Small Fab - 2 - B4B	5140841	
MS17984-C405	Pin, Quick Release	4 Ea (2 ea)	140-Small Fab - 2 - B4B	5093684	3135101
MS21043-3	Nut	4 Ea (2 ea)	140-Small Fab - 2 - B4B	5143711	
MS21919WCF8	Clamp	4 Ea (2 ea)	140-Small Fab - 2 - B4B	5135801	
NAS1149C0332R	Washer	8 Ea (4 ea)	140-Small Fab - 2 - B4B	5164354	
NAS509-4C	Nut	4 Ea (2 ea)	140-Small Fab - 2 - B4B	5134695 X3	
				5149197 X1	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Large Fab - Welded Assy-1	D4794-3	4	4	0	
	M304TR0.500W.049	4	166	0	
140-Small Fab - 2 - B4B	AN3C3A	4	80	0	
	AN665-34R	4	34	0	
	D2690-6	4	43	0	
	MS17984-C405	4	13	0	
	MS21043-3	4	795	0	
	MS21919WCF8	4	16	0	
	NAS1149C0332R	8	3,570	0	
	NAS509-4C	4	3	0	
Part Specifications					
Specifications could not be found.					

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Container No: S145919



Part: D5357-041

Job No: 189073

Serial No/Batch: S145919

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/18/19